



Dart Aerospace Ltd.
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RBW6405G01831-3G

Job Sheet 190221



Part No: RBW6405G01831-3G

Job Qty: 1 pcs

Part Name: Tail Rotor Head Removal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/6/19

Job Tracking No: SIOP

Due Date: 3/15/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG RBW6405G01831-3G Rev. A IPP Rev. 3 18.10.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/15/19		0.00	0.20	External Load - 1		DAS 71 9-89
							External Load - 2		
							External Load - 3		
							Small Fab - 1		9-5-8
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
110	QC 5	1 pcs	3/15/19		0.00	0.00	Small Fab - 6		
							Small Fab - 7		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		MAY 08 2019 DAS 40 9-89
							QC 5 - 50		
							QC 5 - 30		
120	QC	1 pcs	3/15/19		0.00	0.00			
130	Packaging 3-1 - Stock - B4B	1 pcs	3/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



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Container No: S179094



Part: RBW6405G01831-3G

Job No: 190221

Serial No/Batch: S179094

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 05/08/19

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	3/15/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op **100** - Small Fab - 1-Glue placard RBW6405G01831-3G-11 to RBW6405G01831-3G-9 foam as per DWG. 2-Glue foam to Descriptions: case and pack case as per DWG.

110 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

RB001A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1400-E	Case	1 Ea (1 ea)	100-Small Fab - 1	5122512
RBW6405G01831-3G-11	Inside Placard	1 (1 ea)	100-Small Fab - 1	5146674
RBW6405G01831-3G-7	Bottom Foam use in case APP-1400-E	1 Ea (1 ea)	100-Small Fab - 1	5122510
RBW6405G01831-3G-9	Lid Foam use in case APP-1400-E	1 Ea (1 ea)	100-Small Fab - 1	5122511
RBW6405G06031-3G-PO	Extractor Assembly	1 pcs (1 ea)	100-Small Fab - 1	5159222
RBW6405G06131-3G-PO	Extractor Assembly	1 pcs (1 ea)	100-Small Fab - 1	5175335

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1400-E	1	8	0
	RBW6405G-01831-3G-11	1	0	0
	RBW6405G01831-3G-7	1	1	0
	RBW6405G01831-3G-9	1	1	0
	RBW6405G06031-3G	1	2	0
	RBW6405G06131-3G	1	0	0

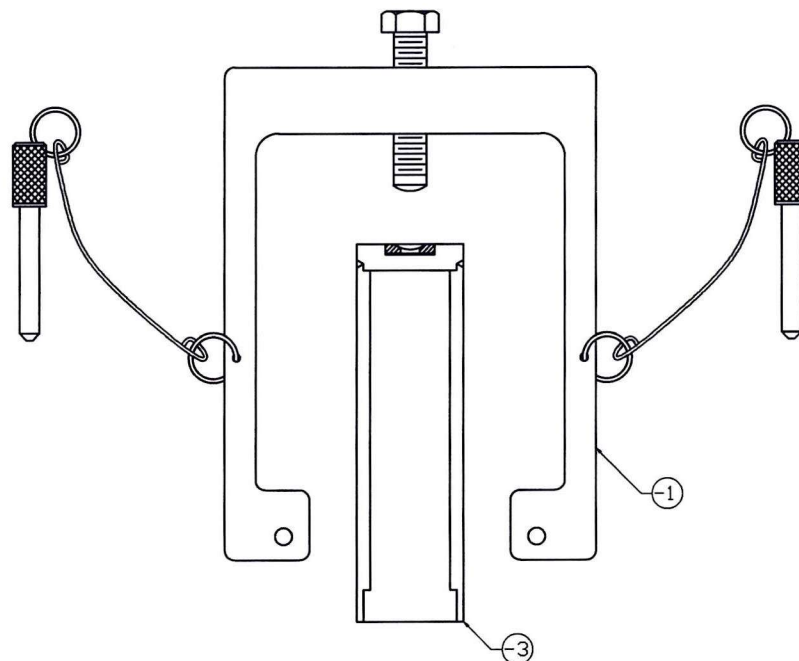
Part Specifications

Specifications could not be found.

Plex 4/7/19 1:48 PM dart.leclair.mathieu

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
A	CH'D -9 CUTOUT TO A RECESSED POCKET FOR -11 PLACARD PER RW.	4/25/11	RJC



ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	EXTRACTOR		RBW6405G06031-3G	1
			-3	1	REACTION ASSY.		RBW6405G06131-3G	1
		B/O	-5	1	CASE	PLASTIC	6 x 11-5/8 x 13-3/8 PELICAN #APP-1400-E BLACK	N/S
		B/O	-7	1	BOTTOM FOAM	Y20 BLACK	4x 8-3/4 x 11-13/16 I.R. SPECIALTY FOAM	2
		B/O	-9	1	LID FOAM	EGGSHELL BLACK	1.20 x 9.20 x 12.10 I.R. SPECIALTY FOAM	3
		B/O	-11	1	INSIDE PLACARD	PLASTIC	1/16 x 3-1/2 x 6 MCKENZIE LASER	4
	ASSY -3							

RED BARN MACHINE	
TITLE T/R HEAD REMOVAL TOOL	
DWG NO. RBW6405G01831-3G	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	DRAWN BY: CLOUGH APPROVED: <i>D. Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL AW139
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-19-10
SHEET 1 of 4	